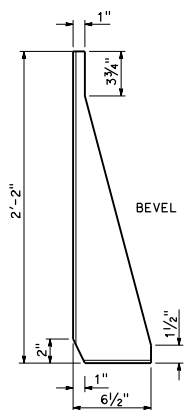
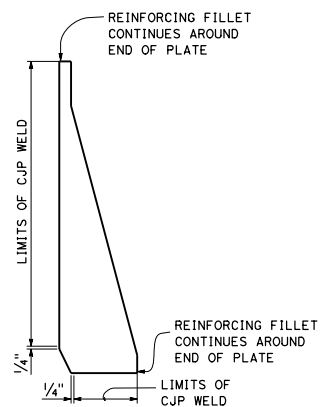
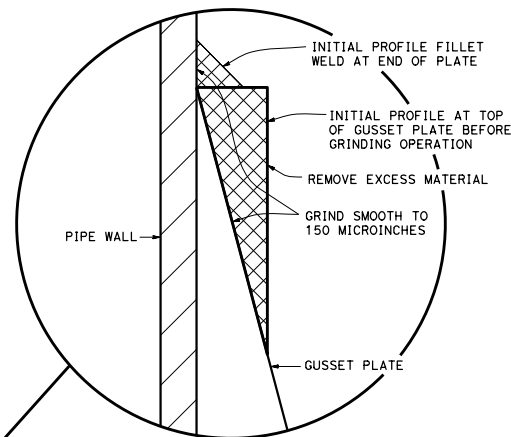
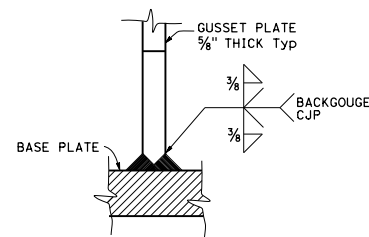
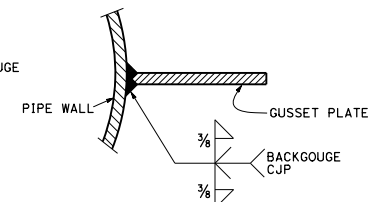
**WELD DETAILS****GUSSET PLATE**
(Initial Shape)**GUSSET PLATE WELDING**
(See Weld Details)**NOTES:**

1. All gussets to be same height.
2. Provide a smooth transition from gusset plate to tube.

LEGEND:**GUSSET PLATE GRINDING****SECTION A-A****SECTION B-B**

STATE OF CALIFORNIA
DEPARTMENT OF TRANSPORTATION
**OVERHEAD SIGN-TRUSS
SINGLE POST TYPE
GUSSET PLATE DETAILS
CHANGEABLE MESSAGE SIGNS
MODEL 500 AND 510**

NO SCALE

S142

DIST	COUNTY	ROUTE	POST MILES TOTAL PROJECT	SHEET No.	TOTAL SHEETS

October 30, 2015
PLANS APPROVAL DATE

Stanley P. Johnson
REGISTERED CIVIL ENGINEER
No. C57795
EXP. 3-31-16
CIVIL
STATE OF CALIFORNIA

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